

WK 49

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	18493
<b>Description:</b> Short Step Installation kit	<b>Part Number:</b>	K591-113
	<b>Qty:</b>	10

Step	Location	Procedure	By	Date	Qty																																																					
1	EXPEDITING	Issue Work Order	912	02.11.26	10																																																					
2	STORES	<div>Pick:<table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D2171</td><td>Clamp</td><td>B18311</td></tr><tr><td>2</td><td><del>D2182W035</del></td><td>Cushion</td><td>D2182B035</td></tr><tr><td>4</td><td>D2274</td><td>Clamp Pad</td><td>B18378</td></tr><tr><td>1</td><td>D2362-3</td><td>Support Bracket</td><td>B18490</td></tr><tr><td>2</td><td>AN3-37A</td><td>Bolt</td><td>M11989</td></tr><tr><td>4</td><td>AN4-20A</td><td>Bolt</td><td>M12082</td></tr><tr><td>1</td><td>AN4-22A</td><td>Bolt</td><td>M10931</td></tr><tr><td>4</td><td>AN960JD10</td><td>Washer</td><td>M11956</td></tr><tr><td>6</td><td>AN960JD416</td><td>Washer</td><td>M12205</td></tr><tr><td>2</td><td>MS21042L3</td><td>Nut</td><td>M12206</td></tr><tr><td>5</td><td>MS21042L4</td><td>Nut</td><td>M11151</td></tr><tr><td>1</td><td colspan="3">Document package from Step 2</td><td></td></tr></tbody></table></div>	Qty	Part Number	Description	Batch	2	D2171	Clamp	B18311	2	<del>D2182W035</del>	Cushion	D2182B035	4	D2274	Clamp Pad	B18378	1	D2362-3	Support Bracket	B18490	2	AN3-37A	Bolt	M11989	4	AN4-20A	Bolt	M12082	1	AN4-22A	Bolt	M10931	4	AN960JD10	Washer	M11956	6	AN960JD416	Washer	M12205	2	MS21042L3	Nut	M12206	5	MS21042L4	Nut	M11151	1	Document package from Step 2				Q	03-01-07	10
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3	STORES	Bag and tag all parts picked in step 3 per QSI 014	Q	03-01-07	10																																																					
4	QC	Level 4 inspection	HR	03-01-14	10																																																					
5	STORES	Identify and package as per PPP K637-011	HR	03-01-14	10																																																					
6	EXPEDITING	Inspect level 21 Close Work Order Cost / part: 40.03 545 03/01/15	10	03.01.20	-																																																					

Rev	Date	Change	Revised By	Approved
A	01.04.26	New issue	EC	
B	01.07.06	Removed paper work and added Inspection level 21	SM	EC

RELEASED

EC 01-07-06

UNDER REVIEW

02/11/11/RF

IT IS OK TO USE  
FOR THIS W/O ONLY

RF 02/11/26

Work Order:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector	

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: \_\_\_\_\_ Fault Category: \_\_\_\_\_ DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 25, 2002  
03:49 pm

Work Order No : 0018493  
Project Name : K591-113  
Project For : wk 49  
Work Order Type : Main  
Main WO Number :  
House Part Number : K591-113  
Description : Shot Step Instal Kit  
Manufactured : Yes  
Amount Req'd : 10  
Amount Done : 0  
Start Date :  
Est Finish Date : 12-06-02  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Testing Hours	0.00	0.00	0.00		
Testing Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
SubContract Hours	0.00	0.00	0.00		
SubContract	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00